



GILDAN
Heavy Blend™


STYLE 18000
Heavy Blend Adult Crewneck Sweatshirt

| DETAILS | |
|------------|--|
| Weight | 279 g/m2 (265 g/m2 in White) |
| Content | 50% cotton / 50% polyester preshrunk fleece knit |
| Features | Air jet yarn = softer feel and reduced pilling Satin label Twin needle stitching at waistband and cuffs 1 x 1 rib with spandex Quarter-turned to eliminate centre crease |
| Sizes | S - 2XL |
| Case Packs | S - 2XL 36 pieces |
| Colours | 31 |
| SKU's | 155 |

NOTES

^ Compliant with ANSI / ISEA 107 High Visibility Standards

| SPECIFICATIONS | | | | | | |
|----------------|------------------|----------|-------------------|-----------|----------------------|--------------|
| Size | Chest/inches (A) | Chest/cm | Length/inches (B) | Length/cm | CB Sleeve/inches (C) | CB Sleeve/cm |
| Small | 20 | 51 | 26 | 66 | 33 | 84 |
| Medium | 22 | 56 | 27 | 69 | 34 | 86 |
| Large | 24 | 61 | 28 | 71 | 35 | 89 |
| X-Large | 26 | 66 | 29 | 74 | 36 | 91 |
| 2X-Large | 28 | 71 | 30 | 76 | 37 | 94 |
| Tol. | +/-1 | +/- 2.54 | +/-1 | +/- 2.54 | +/-1 | +/- 2.54 |



| COLOURS | | | | | |
|--------------------|------|----------------|------|--------------------|-------------|
| S - 2XL | | | | | |
| Antique Cherry Red | 246C | Gold | 024C | Purple | 081C |
| Antique Sapphire | 254C | Heliconia | 010C | Red | 040C |
| Ash | 393H | Indigo Blue | 080C | Royal | 051C |
| Black | 036C | Irish Green | 167C | Safety Green^ | 188C |
| Carolina Blue | 109C | Kiwi | 186C | Safety Orange^ | 193C |
| Charcoal | 042C | Light Blue | 069C | Safety Pink | 263C |
| Cherry Red | 194C | Light Pink | 020C | Sand | 038C |
| Dark Chocolate | 105C | Maroon | 083C | Sport Grey | 095H |
| Dark Heather | 108C | Military Green | 106C | White | 030N |
| Forest Green | 033C | Navy | 032C | | |
| Garnet | 219C | Orange | 037C | | |

Changes for 2015

S - 2XL Additions Safety Pink

Net Plus 05 SKU's

Total Net Plus 05 SKU's